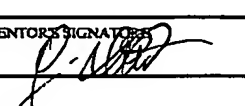
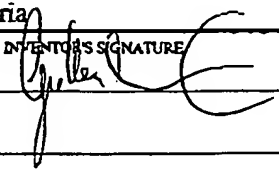
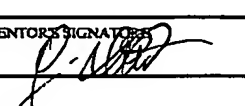
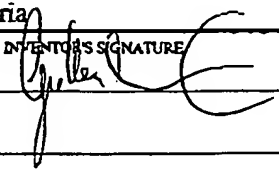
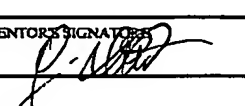
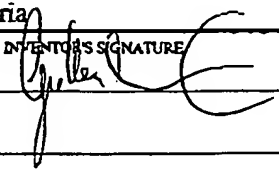



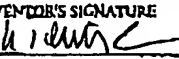
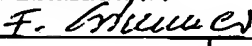


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UNITED STATES OF AMERICA COMBINED DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION		OFGS FILE NO. P/3240-108																																															
<p>As a below named inventor, I hereby declare that my residence, post office address and citizenship are as stated below next to my name; that I verily believe that I am the original, first and sole inventor (if only one name is listed below) or a joint inventor (if plural inventors are named) of the subject matter which is claimed and for which a patent is sought on the invention entitled:</p> <p>INTERNALLY COOLED BILLET GUIDING ROLLER</p>																																																	
<p>the specification of which is attached hereto, unless the following box is checked:</p> <p><input checked="" type="checkbox"/> was filed on <u>7 July 2004</u> as United States patent Application Number or PCT International patent application number <u>PCT/EP2004/007399</u> and was amended on _____ (if any).</p> <p>I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.</p> <p>I acknowledge the duty to disclose all information known to be material to patentability in accordance with Title 37, Code of Federal Regulations, §1.56.</p> <p>I hereby claim priority benefits under Title 35, United States Code §119 of any foreign application(s) for patent or inventor's certificate or United States provisional application(s) listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:</p> <p>Prior Foreign or Provisional Application(s)</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 25%;">COUNTRY</th> <th style="width: 30%;">APPLICATION NUMBER</th> <th style="width: 25%;">DATE OF FILING (day, month, year)</th> <th style="width: 20%;">PRIORITY CLAIMED UNDER 35 U.S.C. 119</th> </tr> </thead> <tbody> <tr> <td>Austria</td> <td>A 1132/2003</td> <td>18 July 2003</td> <td>YES <input checked="" type="checkbox"/> NO <input type="checkbox"/></td> </tr> <tr> <td> </td> <td> </td> <td> </td> <td>YES <input type="checkbox"/> NO <input type="checkbox"/></td> </tr> <tr> <td> </td> <td> </td> <td> </td> <td>YES <input type="checkbox"/> NO <input type="checkbox"/></td> </tr> </tbody> </table> <p>I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, §1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application.</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 35%;">UNITED STATES APPLICATION NUMBER</th> <th style="width: 30%;">DATE OF FILING (day, month, year)</th> <th style="width: 35%;">STATUS (patented, pending, abandoned)</th> </tr> </thead> <tbody> <tr><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td></tr> </tbody> </table> <p>I hereby appoint customer no. 2352 OSTROLENK, FABER, GERB & SOFFEN, LLP, and the members of the firm, Samuel H. Weiner - Reg. No. 18,510; Robert C. Faber - Reg. No. 24,322; Max Moskowitz - Reg. No. 30,576; James A. Findor - Reg. No. 30,173; William O. Gray, III - Reg. No. 30,944; Louis C. Dujmich - Reg. No. 30,625, and Douglas A. Miro - Reg. No. 31,643, as attorneys with full power of substitution and revocation to prosecute this application, to transact all business in the Patent & Trademark Office connected therewith and to receive all correspondence.</p> <p>SEND CORRESPONDENCE TO: OSTROLENK, FABER, GERB & SOFFEN, LLP 1180 AVENUE OF THE AMERICAS NEW YORK, NEW YORK 10036-8403 CUSTOMER NO. 2352</p> <p>DIRECT TELEPHONE CALLS TO: (212) 382-0700</p> <p>I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 45%;">FULL NAME OF SOLE OR FIRST INVENTOR Günther DEIBL</td> <td style="width: 25%;">INVENTOR'S SIGNATURE </td> <td style="width: 30%;">DATE 2006-02-20</td> </tr> <tr> <td colspan="2">RESIDENCE (City and either State or Foreign Country) Leonding, Austria</td> <td>COUNTRY OF CITIZENSHIP Austria</td> </tr> <tr> <td colspan="3">POST OFFICE ADDRESS Richterstrasse 36, A-4060 Leonding, Austria</td> </tr> <tr> <td>FULL NAME OF SECOND JOINT INVENTOR (IF ANY) Josef GUTTENBRUNNER</td> <td>INVENTOR'S SIGNATURE </td> <td>DATE 2006-02-20</td> </tr> <tr> <td colspan="2">RESIDENCE (City and either State or Foreign Country) Sierning, Austria</td> <td>COUNTRY OF CITIZENSHIP Austria</td> </tr> <tr> <td colspan="3">POST OFFICE ADDRESS Alte Weinstrasse 1, A-4522, Sierning, Austria</td> </tr> </table>				COUNTRY	APPLICATION NUMBER	DATE OF FILING (day, month, year)	PRIORITY CLAIMED UNDER 35 U.S.C. 119	Austria	A 1132/2003	18 July 2003	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>				YES <input type="checkbox"/> NO <input type="checkbox"/>				YES <input type="checkbox"/> NO <input type="checkbox"/>	UNITED STATES APPLICATION NUMBER	DATE OF FILING (day, month, year)	STATUS (patented, pending, abandoned)										FULL NAME OF SOLE OR FIRST INVENTOR Günther DEIBL	INVENTOR'S SIGNATURE 	DATE 2006-02-20	RESIDENCE (City and either State or Foreign Country) Leonding, Austria		COUNTRY OF CITIZENSHIP Austria	POST OFFICE ADDRESS Richterstrasse 36, A-4060 Leonding, Austria			FULL NAME OF SECOND JOINT INVENTOR (IF ANY) Josef GUTTENBRUNNER	INVENTOR'S SIGNATURE 	DATE 2006-02-20	RESIDENCE (City and either State or Foreign Country) Sierning, Austria		COUNTRY OF CITIZENSHIP Austria	POST OFFICE ADDRESS Alte Weinstrasse 1, A-4522, Sierning, Austria		
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			YES ___ NO ___
			YES ___ NO ___
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			YES ___ NO ___
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			YES ___ NO ___
			YES ___ NO ___
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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.			
FULL NAME OF THIRD JOINT INVENTOR, IF ANY Josef LANSCHUETZER		INVENTOR'S SIGNATURE 	DATE 2006-02-20
RESIDENCE (City and either State or Foreign Country) Mauthausen, Austria		COUNTRY OF CITIZENSHIP Austria	
POST OFFICE ADDRESS Haid 1, A-4310 Mauthausen, Austria			
FULL NAME OF FOURTH JOINT INVENTOR, IF ANY Johann POEPPL		INVENTOR'S SIGNATURE 	DATE 01/02/06
RESIDENCE (City and either State or Foreign Country) Kirchschlag, Austria		COUNTRY OF CITIZENSHIP Austria	
POST OFFICE ADDRESS Adalbert Stifter Strasse 9, A-4202 Kirchschlag, Austria			
FULL NAME OF FIFTH JOINT INVENTOR, IF ANY Guoxin SHAN		INVENTOR'S SIGNATURE 	DATE 2006-02-08
RESIDENCE (City and either State or Foreign Country) Linz, Austria		COUNTRY OF CITIZENSHIP Austria	
POST OFFICE ADDRESS Am Bindermichl 61, A-4020 Linz, Austria			
FULL NAME OF SIXTH JOINT INVENTOR, IF ANY Heinrich THOENS		INVENTOR'S SIGNATURE 	DATE 06.02.06
RESIDENCE (City and either State or Foreign Country) Linz, Austria		COUNTRY OF CITIZENSHIP Austria	
POST OFFICE ADDRESS Lortzinggasse 12, A-4020 Linz, Austria			
FULL NAME OF SEVENTH JOINT INVENTOR, IF ANY Franz WIMMER		INVENTOR'S SIGNATURE 	DATE 13.02.06
RESIDENCE (City and either State or Foreign Country) Riedau, Austria		COUNTRY OF CITIZENSHIP Austria	
POST OFFICE ADDRESS Wildhag 18, A-4752 Riedau, Austria			

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